REVISED EDITION

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Copy Books

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SHIDING OPHS

GOODMAN'S PATENT



D. APPLETON & CO. NEW YORK, BOSTON & CHICAGO

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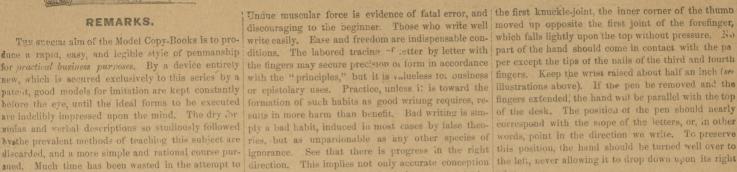
REMARKS.

duce a rapid, easy, and legible style of penmanship ditions. The labored tracing of etter by letter with part of the hand should come in contact with the pa for practical business purposes. By a device entirely the fingers may seeme precision of form in accordance per except the tips of the nails of the third and fourth new, which is secured exclusively to this series by a with the "principles," but it is valueless to: ousiness fingers. Keep the wrist raised about half an inch (see patent, good models for imitation are kept constantly or epistolary uses. Practice, unless it is toward the illustrations above). If the pen be removed and the sued. Much time has been wasted in the attempt to direction. This implies not only accurate conception the left, never allowing it to drop down upon its right elaborate a science out of what is essentially an art. of form, but perfect control of the movements for edge. Well-directed practice that will develop facile manipu- skillful execution. lation of muscle, ease and delicacy of movement, is the essential requisite in gaining the skill that is valuable given to position and movement. for practical purposes. The first efforts of the young pupil will naturally be awkward, but his progress should be in a direction that will be permanent—not perience.

Although in early practice a uniform style and formation should be followed, individual tastes and charactoristic modes of expression, which varied habits and temperaments tend to develop, should be recognized and cultivated as skill and independent power are acquired.

an enthusiastic desire in every one to excel, and do not prevalent habits that must be strictly prohibited. let the interest flag at any time. See that mind and num one, but it should be intelligently controlled. of the second finger, opposite the roots of the nail, and letter, either simple or complicated. A sympathetic

BOOK III



POSITION.

in acquiring habits that must be unlearned in after-ex- position—that is, there should be no unusual tension kept exactly parallel with the ruled lines. It will move of any of the muscles; any distorted or ungraceful at- easily up or down by gently pressing upon the edge of titude is apt to impart a similar character to the writ- the slip near the string where it is attached. Do not ing. Sit with the right side turned slightly toward the move it over a written line before the ink has dried, o. desk, the body leaned forward a little but not bent, the been carefully taken up with the blotting-paper. It is feet thrown out flat on the floor at the same augles as preferable, in some respects, to commence writing at when standing. The arms should be placed far enough the bottom of the page, moving the copy upward as upon the desk so that the edge of the latter will be the pupil advances. Pupils should appreciate the importance of good near the elbows, the left hand carried above the pen penmanship. Their school duties require its constant upon the book, and the arm supporting the weight of exercise all through their course, and fluency in this the body. The right arm should be allowed to move branch will facilitate every other study. Excellence freely and easily. Sprawling the arms upon the desk, tive mechanism employed. Success is not attainable if requires no special genius, as often claimed, but may crossing the legs, contracting the chest and shoulders, be attained by all if the right effort is made. Arouse motions of the head or muscles of the face, are among with the most perfect instrument for the purpose that



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The true foundation of good writing lies in the mothis is imperfect. Fortunately, Nature has furnished us could be devised. When the arm is in a position for The Hand, as it naturally hangs at the side when writing, it rests upon an elastic cushion of muscle, muscle are harmoniously active. Assure the learner standing, will assume nearly the proper shape for hold- yielding to the slightest effort, and permitting the hand that the physical effort required in writing is a mini- ing the pen. Place the pen-holder against the left side to be pron-lled in any direction, sufficiently to form any

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discouraging to the beginner. Those who write well moved up opposite the first joint of the forefinger, Tax special aim of the Model Copy-Books is to pro- write easily. Ease and freedom are indispensable con- which falls lightly upon the top without pressure. No new, which is secured exclusively to this series by a with the "principles," but it is valueless to: ousiness fingers. Keep the wrist raised about half an inch (see paterit, good models for imitation are kept constantly or epistolary uses. Practice, unless it is toward the illustrations above). If the pen be removed and the before the eve, until the ideal forms to be executed formation of such habits as good writing requires, re- fingers extended, the hand will be parallel with the top are indelibly impressed upon the mind. The dry for suits in more harm than benefit. Bad writing is sim- of the desk. The position of the pen should nearly mulas and verbal descriptions so studiously followed ply a bad habit, induced in most cases by false theo- correspond with the slope of the letters, or, in other by the prevalent methods of teaching this subject are ries, but as unpardonable as any other species of words, point in the direction we write. To preserve discarded, and a more simple and rational course purignorance. See that there is progress in the right this position, the hand should be turned well over to sued. Much time has been wasted in the attempt to direction. This implies not only accurate conception the left, never allowing it to drop down upon its right elaborate a science out of what is essentially an art. of form, but perfect control of the movements for edge.

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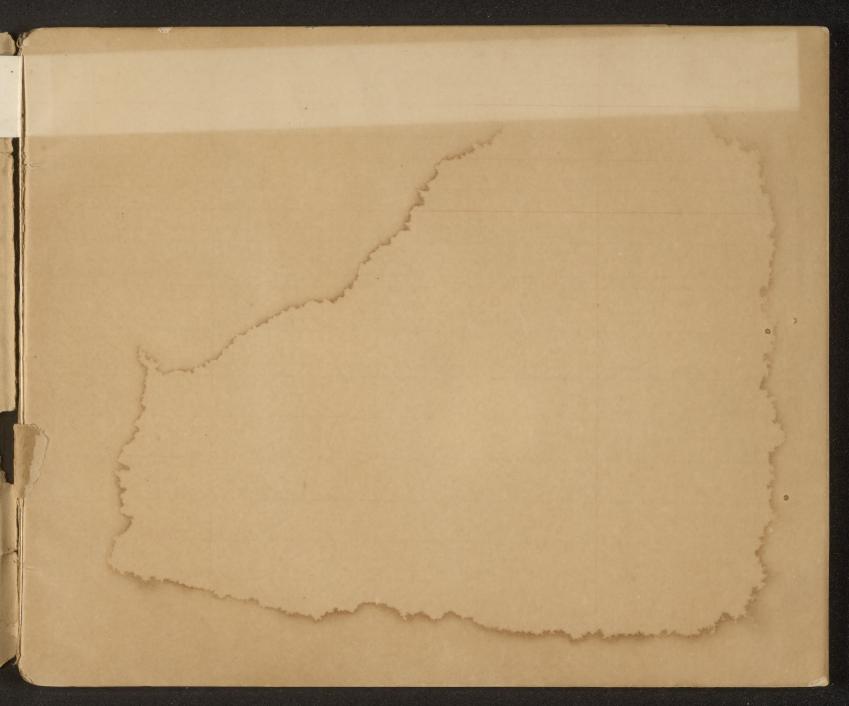
Undue muscular force is evidence of fatal error, and the first knuckle-joint, the inner corner of the thumb

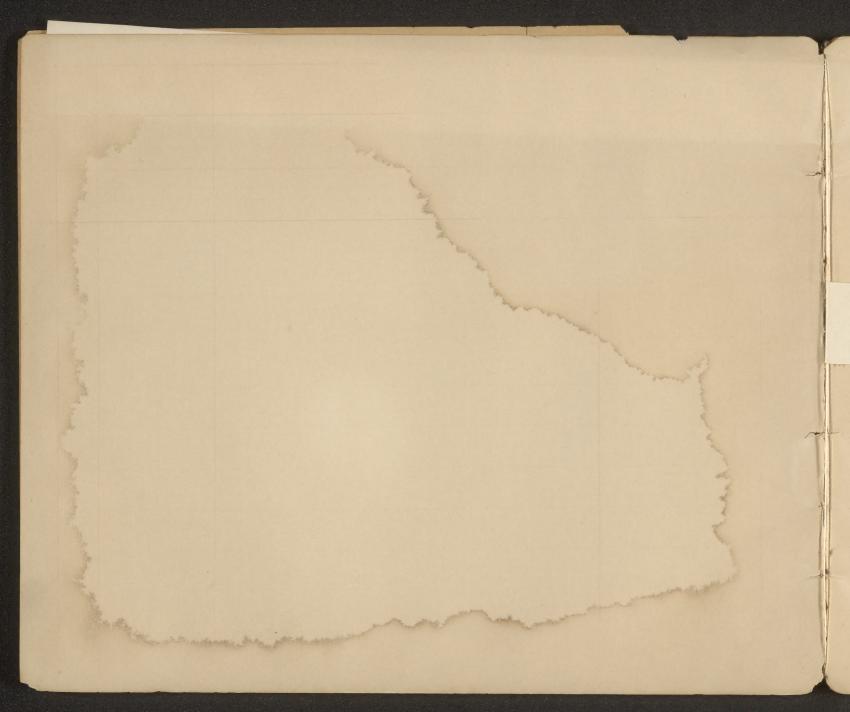
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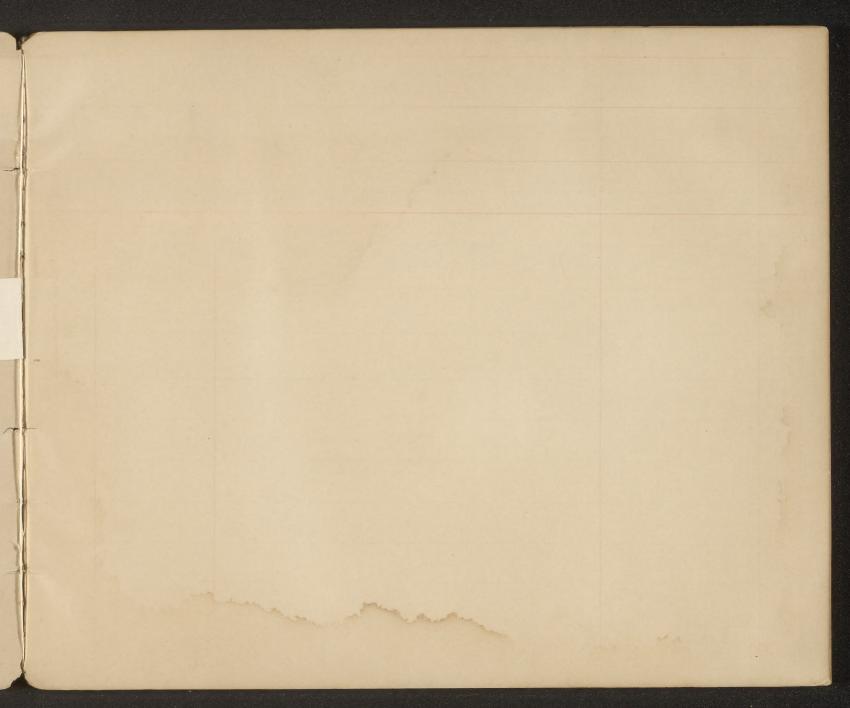
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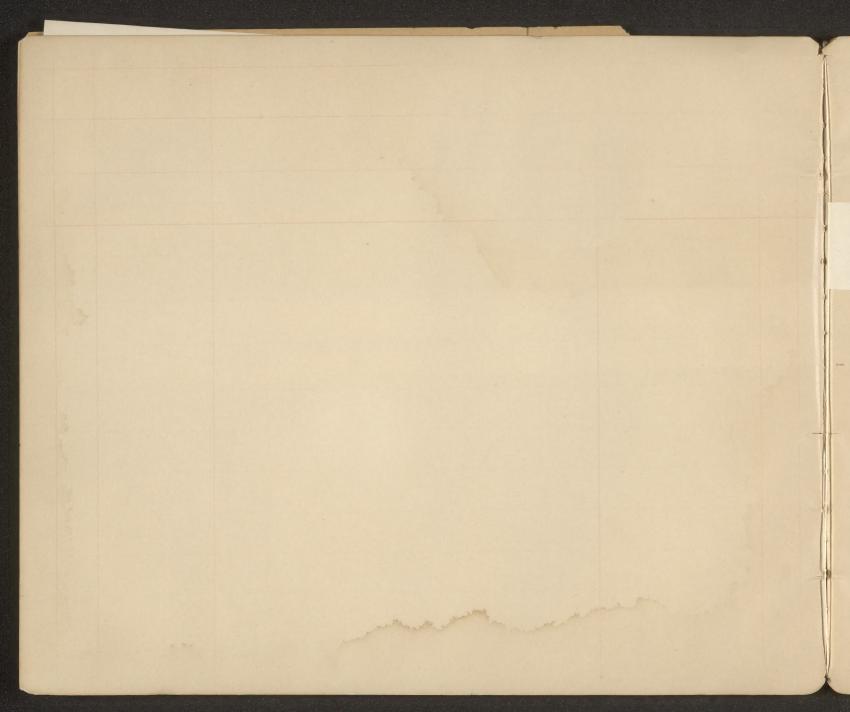




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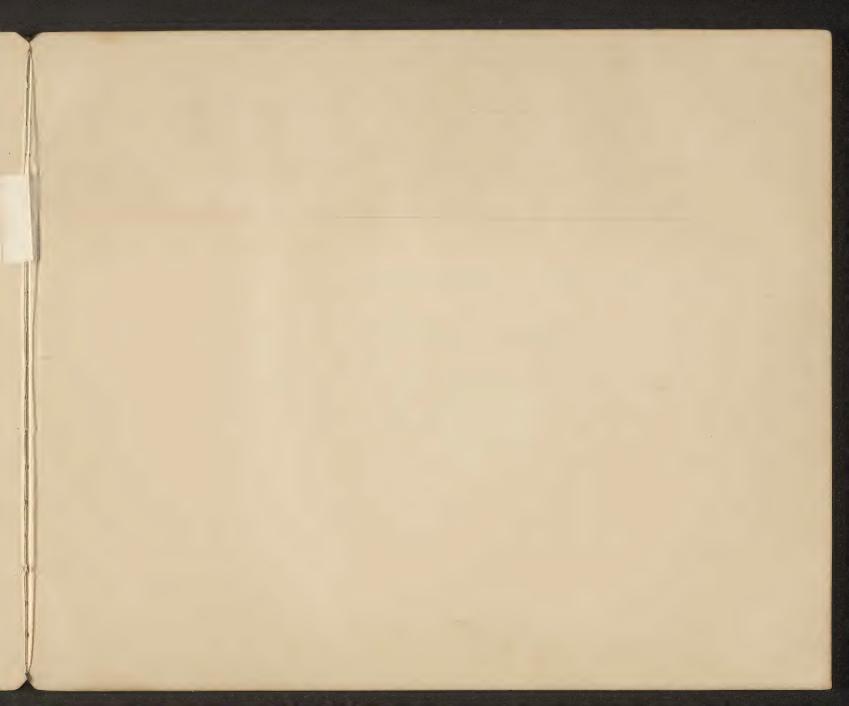
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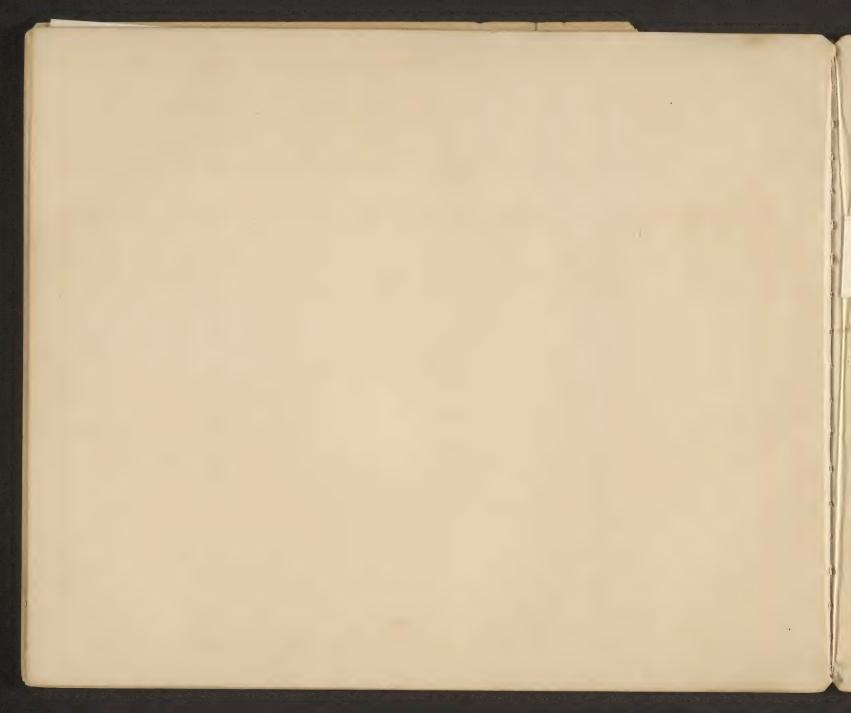




9 s sa Amitate James June sassing

8 e e e Hold the pen lightly cecce 8





II d ded Sove one another So! ddddd 11

10 tt t Keep good company ututut 10.





13 g. g.g. Oregon. Orphens. Oc. ggggg 13

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15 bb & Querulous quilbles bwbwbw15

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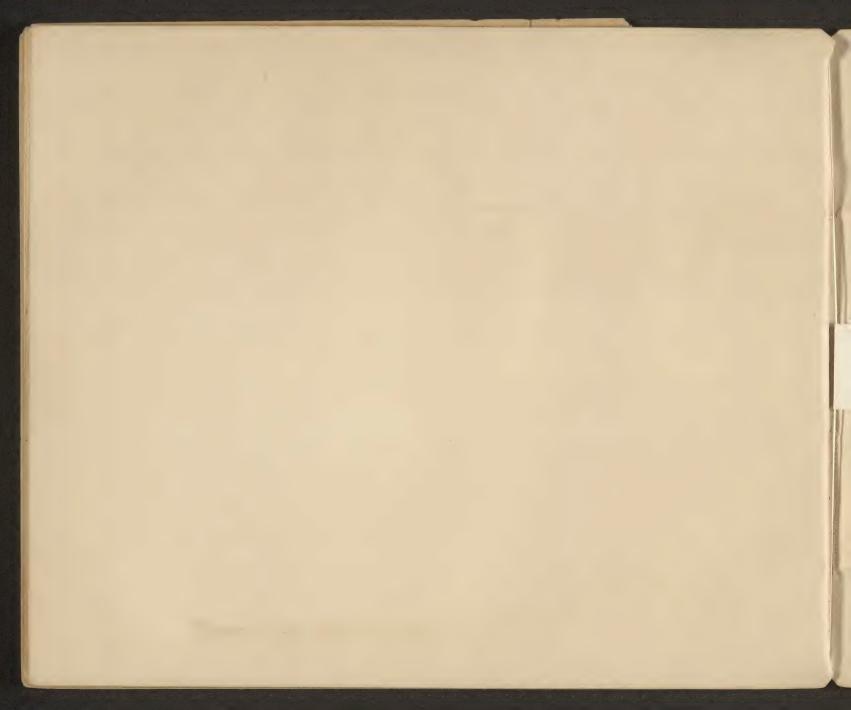




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movement of the fingers will naturally accompany he muscular function of the arm which gives that aree, is the only movement that will insure an easy, rapid, business handwriting, and is the key to all substantial work from poor implements. success in practical penmanship. Teaching or allowing the pupil to write with the finger movement, as the prevailing custom has been, is a most pernicious practice, and only those who have broken away from the habits thus acquired by early instructions have become good penmen, as observation will show. If the efforts at the start are awkward, and the results less satisfactory than would be produced by the finger movement alone, it need not be discouraging. Let the correct movement be mastered before attempting to imitate difficult forms, and the pupil will soon catch the inspiration which will lead him to certain success.

The Whole-Arm Movement is produced by swinging and fourth fingers touching the paper. This movement is very effective for executing bold and graceful

action of the arm, but this should never be taught as satisfactory work is impossible without them, the used as a component part of a letter. a distinct movement. It is the perfect control of the teacher should frequently inspect them, and see that they are in proper condition. A child should not be automatic action indispensable to good execution. It allowed to waste its time and energies in attempting to accomplish the impossible task of getting good

CLASS-EXERCISES.

Let the books for each row of pupils be laid upon the first desk of the row. At a signal, the pupils at

The pen-holders may be placed in bunches of three or four, according to the number of rows of desks upon each side of the central aisle, each bunch held by a small rubber band. At a signal, the pupil upon whose desk the bunch is laid withdraws one, and passes the remainder to the pupil at the right or left.

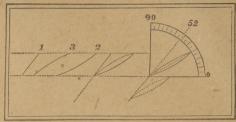
For Opening.

For Closing.

- 2. Open books.
- 1. Wipe pens.
- 3. Take pens.
- 3. Close inkstands.
- 4. Write.
- 4. Close books.

Good materials can be had at trifling cost, and, as | fore, a greater slant than the straight line, except when

THE LEFT CURVE, generally a connective, but sometimes a constructive line. The connectives are made with a receding movement of the pen, and have a uniform slope, except when following letters finished at the top.



THE WILLOW-LEAF FORMATION.

These three elementary lines may be illustrated by the conventional form of the willow-leaf-the stem representing the straight line, and the two margins of the leaf the curved lines. The leaf is very narrow, widest at the middle, and tapers evenly in both directions. A discoverage of the leaf from the stem will

- 3. Pen-Holders.—Any kind that is light, and will their nature, direction, etc. Excellent exercises for usual position, hold the pen firmly.
- 4. INK .- This should be dark when first written, Manual of Drawing." and flow freely from the pen. Keep the bottle carefully corked when not in use.
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- 6. PEN-WIPER.—Two or three small pieces of dark flannel cloth, stitched together in the center and cut to (the cross of t and x, and fold of q), is made with the any desired shape, will answer. They can be made downward stroke of the pen, on a uniform slant. quite ornamental as well as useful, however.
- 7. A BLANK EXERCISE-BOOK, or loose sheets for extra practice and trial-paper.

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The small letters are practically resolvable into when the letters slope to the right. three elementary lines. In some letters these lines are 5. BLOTTING PAPER.—A piece the length of the slightly modified, but the entire written alphabet may 52°, and for the connectives 30°, as shown in the above

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SHADING.—There should be no attempt at shading letter. This line, with three exceptions until the letters can be well formed. It is usually applied to capitals, but some of the small letters may be shaded with good effect. Most of the latter, however, THE RIGHT CURVE, which generally should have no shade. Unless it is judiciously used, it connects one letter with another, or unites will mar more than improve the appearance of the parts of the same letter. It has, there- work. In Book I the letters are entirely without shade.

24 % 3/4 11/2 Jenith. Try again!! \$ af 1/2 * 24

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REQUISITES.

- 1. THE MODEL COPY-BOOKS, with Sliding Copies.
- 2. Pens, of medium elasticity, smooth, but not too fine points.
- 3. PEN-HOLDERS.—Any kind that is light, and will hold the pen firmly.
- 4. INK .- This should be dark when first written, Manual of Drawing." and flow freely from the pen. Keep the bottle carefully corked when not in use.
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For Opening. 1. Take position. 1. Wipe pens.

2. Open books.

3. Close inkstands. 4. Write. 4. Close books.

The pens and books should then be gathered in the

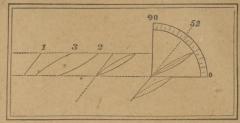
EXPLANATIONS.

First see that the pupils have clear ideas as to the definition of lines. Draw upon the blackboard, vertical, horizontal, oblique, and curved lines, and explain their nature, direction, etc. Excellent exercises for tical position, the more legible will be the writing. this instruction may be found in Krusi's "Synthetic The reason they are given an oblique position is, that

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This illustration from a familiar object can not fail to interest pupils, and give them an accurate conception of the elements that form the basis of their work.

SLANT.—The nearer the letters approach to a verparallelism or uniform slant is more easily maintained

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FORMATION OF CAPITALS.

A minute analysis of the capital letters is impracticable, as no verbal description will serve to guide the learner in accurate formation. By careful practice on the elements, comparing constantly with the model, and observing critically the outlines, proportion, and symmetry of the letter, the pupil will acquire ease and accuracy in imitation sooner than by attempting to follow analytical rules.

The letters are divided into three groups, represented respectively by the Practice or Model Letters—

O. a. J.

In these we have the oval, O, the reversed oval, O, and the ovate stem, .

These three elements form the basis of construction for the capital letters,

Let each element be practiced until it can be accurately formed, and the requisite movement easily executed; then follow with exercises upon the Model until accuracy is attained, after which the letters of the group are taken up in the order given. Trace over each letter a few times with a dry pen before writing it. Notice carefully where it begins, how the lines curve, and the proportion of all its parts. As nearly all the capitals are composed of combinations of curved lines, their appearance will depend upon the evenness with which these lines are formed. It is only by a rapid uniform movement that good curves can be made, and the muscular arm movement is especially effective for this purpose. A bold, vigorous, and well-directed stroke will give to capitals the grace, beauty, and character which are their special attributes when well formed. Until the letters can be well made no attempt at shading is advised. The height of capitals is usually from three to four times the height of small i, varied according to the size of the small letters: I, Y, and Z extend below the base with a loop, two lines in length.

First Group.—The letter O represents the first group, containing three letters, O, E, and the two styles of D. It is of an elliptical form, width about two thirds of its length. The second revolute line is carried to a point near the lower part of the letter, and exactly parallel with the outer one, the space between them not greater than one fourth the width of the whole letter. The sides should curve uniformly, giving the greatest width at the center, narrowing evenly toward both extremities. The same rules will govern its formation in E and D, except in size.

Second Group.—X represents the second group, containing fourteen letters. Commence at base-line, and make the reversed oval, terminating with the right curve near point of starting; lift the pen to the extreme height and two lines to the right of the reversed oval, and descend with slight curve so as to touch it at the center, and finish with No. 2 connective. In studying the letters of this group, observe carefully the modifications of the reversed oval, and the character of the adjunct parts.

THIRD GROUP.—T represents the third and last group, comprising eleven letters, and including another form of N and M. The ovate stem, which is the basis of this group, is an important element, and the beauty of the letter will depend largely upon its correct formation. Commence at the top three lines above base, and descend at

Classification of Capitals.

Model-Letters. First Group. Second Group. Third Group.

the proper slant with the left curve half way down, then merging into a right curve to base. Continue the line to stem near the center, forming the oval on the slant of the connectives in the small letters. Observe that the shading of the stem commences at half its height and terminates at the base. The shaded lines in capitals are heaviest at the center of the shaded part, and diminish evenly each way. The curves in the stems of S and L are deepened somewhat, and in P, B, and R the stem is shortened one half line, and in G one line and a half.